











PIERCE MANIFOLDS INC.

45 DCOE 152 CALIBRATED PARTS

To order calibrated parts the first 5 digits are the base number.
The last 3 digits are the size in mm.

| <p>MAIN JET</p>  <p>Base #: 73401.____</p> <p>080, 085, 090, 095, 100, 105, 110, 112, 115, 117, 120, 122, 125, 130, 135, 140, 145, 150, 155, 160, 165, 170, 175, 180, 185, 190, 195, 200, 205, 210, 215, 220, 225, 230, 235, 240</p> | <p>AIR CORRECTOR JET</p>  <p>Base #: 77401.____</p> <p>080, 085, 090, 095, 100, 105, 110, 115, 120, 125, 130, 135, 140, 145, 150, 155, 160, 165, 170, 175, 180, 185, 190, 195, 200, 205, 210, 215, 220, 225, 230, 235, 240</p> | <p>IDLE JET</p>  <table border="1"> <thead> <tr> <th></th> <th>P/N</th> <th>SIZES (MM)</th> </tr> </thead> <tbody> <tr><td>F1</td><td>74814</td><td>040,050,055</td></tr> <tr><td>F2</td><td>74815</td><td>040,045,050,055,060</td></tr> <tr><td>F3</td><td>74816</td><td>040,045,050,055,060,070</td></tr> <tr><td>F4</td><td>74817</td><td>040,045,060,065</td></tr> <tr><td>F5</td><td>74818</td><td>040,050,055,060,065,070</td></tr> <tr><td>F6</td><td>74819</td><td>040,045,050,055,060,065,070</td></tr> <tr><td>F7</td><td>74820</td><td>040,045,050,055</td></tr> <tr><td>F8</td><td>74821</td><td>040,045,050,055,060,065</td></tr> <tr><td>F9</td><td>74822</td><td>040,045,050,055,060,065</td></tr> <tr><td>F11</td><td>74824</td><td>040,045,050,055,060,065,070</td></tr> <tr><td>F12</td><td>74825</td><td>040,045,050,055</td></tr> <tr><td>F13</td><td>74826</td><td>040,050,055</td></tr> <tr><td>F14</td><td>74827</td><td>050</td></tr> <tr><td>F15</td><td>74828</td><td>050</td></tr> <tr><td>F17</td><td>74830</td><td>050,055</td></tr> <tr><td>F18</td><td>74831</td><td>050</td></tr> <tr><td>F19</td><td>74832</td><td>045</td></tr> <tr><td>F21</td><td>74833</td><td>055</td></tr> <tr><td>F22</td><td>74834</td><td>055</td></tr> <tr><td>F24</td><td>74836</td><td>045</td></tr> <tr><td>F25</td><td>74837</td><td>045,047,050,055</td></tr> <tr><td>F26</td><td>74838</td><td>050,055</td></tr> </tbody> </table> | | P/N | SIZES (MM) | F1 | 74814 | 040,050,055 | F2 | 74815 | 040,045,050,055,060 | F3 | 74816 | 040,045,050,055,060,070 | F4 | 74817 | 040,045,060,065 | F5 | 74818 | 040,050,055,060,065,070 | F6 | 74819 | 040,045,050,055,060,065,070 | F7 | 74820 | 040,045,050,055 | F8 | 74821 | 040,045,050,055,060,065 | F9 | 74822 | 040,045,050,055,060,065 | F11 | 74824 | 040,045,050,055,060,065,070 | F12 | 74825 | 040,045,050,055 | F13 | 74826 | 040,050,055 | F14 | 74827 | 050 | F15 | 74828 | 050 | F17 | 74830 | 050,055 | F18 | 74831 | 050 | F19 | 74832 | 045 | F21 | 74833 | 055 | F22 | 74834 | 055 | F24 | 74836 | 045 | F25 | 74837 | 045,047,050,055 | F26 | 74838 | 050,055 |
|---|--|---|----|-----------|------------|-----------|-------|-------------|----|-----------|---------------------|-----------|-------|-------------------------|----|-----------|-----------------|-----------|-------|-------------------------|-----|-----------|-----------------------------|-----------|-------|-----------------|--|--|-------------------------|----|-------|-------------------------|-----|-------|-----------------------------|-----|-------|-----------------|-----|-------|-------------|-----|-------|-----|-----|-------|-----|-----|-------|---------|-----|-------|-----|-----|-------|-----|-----|-------|-----|-----|-------|-----|-----|-------|-----|-----|-------|-----------------|-----|-------|---------|
| | P/N | SIZES (MM) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F1 | 74814 | 040,050,055 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F2 | 74815 | 040,045,050,055,060 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F3 | 74816 | 040,045,050,055,060,070 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F4 | 74817 | 040,045,060,065 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F5 | 74818 | 040,050,055,060,065,070 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F6 | 74819 | 040,045,050,055,060,065,070 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F7 | 74820 | 040,045,050,055 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F8 | 74821 | 040,045,050,055,060,065 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F9 | 74822 | 040,045,050,055,060,065 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F11 | 74824 | 040,045,050,055,060,065,070 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F12 | 74825 | 040,045,050,055 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F13 | 74826 | 040,050,055 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F14 | 74827 | 050 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F15 | 74828 | 050 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F17 | 74830 | 050,055 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F18 | 74831 | 050 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F19 | 74832 | 045 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F21 | 74833 | 055 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F22 | 74834 | 055 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F24 | 74836 | 045 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F25 | 74837 | 045,047,050,055 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F26 | 74838 | 050,055 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>EMULSION TUBE</p>  <table border="1"> <thead> <tr> <th>F #</th> <th>P/N</th> </tr> </thead> <tbody> <tr><td>F1</td><td>61450.026</td></tr> <tr><td>F2</td><td>61450.027</td></tr> <tr><td>F3</td><td>61450.028</td></tr> <tr><td>F4</td><td>61450.051</td></tr> <tr><td>F5</td><td>61450.029</td></tr> <tr><td>F6</td><td>61450.071</td></tr> <tr><td>F7</td><td>61450.091</td></tr> <tr><td>F8</td><td>61450.092</td></tr> <tr><td>F9</td><td>61450.030</td></tr> <tr><td>F11</td><td>61450.031</td></tr> <tr><td>F12</td><td>61450.131</td></tr> <tr><td>F16</td><td>61450.181</td></tr> </tbody> </table> | F # | P/N | F1 | 61450.026 | F2 | 61450.027 | F3 | 61450.028 | F4 | 61450.051 | F5 | 61450.029 | F6 | 61450.071 | F7 | 61450.091 | F8 | 61450.092 | F9 | 61450.030 | F11 | 61450.031 | F12 | 61450.131 | F16 | 61450.181 | <p>PUMP JET</p>  <p>Base #: 76801.____</p> <p>035, 040, 045, 050, 055, 060, 065, 070, 075, 085, 090</p> | <p>NEEDLE VALVE</p>  <p>Base # 79503.____</p> <p>125, 150, 175, 200, 225, 250, 300</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F # | P/N | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F1 | 61450.026 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F2 | 61450.027 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F3 | 61450.028 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F4 | 61450.051 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F5 | 61450.029 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F6 | 61450.071 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F7 | 61450.091 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F8 | 61450.092 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F9 | 61450.030 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F11 | 61450.031 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F12 | 61450.131 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F16 | 61450.181 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>CHOKE (MAIN VENTURI)</p>  <p>Base #: 72116.____</p> <p>030, 032, 033, 034, 035, 036, 038, 040</p> | <p>AUXILIARY VENTURI</p> <p>P/N 70002: 3.50, 4.50 w/o air horns</p> <p>P/N 69904: 4.50 w/o air horns</p> <p>P/N 68819: 4.50, 5.00 with air horns</p> | <p>PUMP EXHAUST</p>  <p>Base #: 79701.____</p> <p>000, 035, 040, 045, 050, 055, 060, 065, 070, 075, 080, 085, 090, 095, 1.00</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

RETURN